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D5575-041
Job Sheet 186510



Part No: D5575-041

Job Qty: 4 ea

Part Name: Deflector Assembly, Lower Cable Cutter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D5575 REV.B IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

6016

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/27/18	12/27/18	0.00	0.00	Start Up Small Fab-4	DAS 6 3-89	NOV 22 2018
110	Small Fab	4 pcs	12/27/18	12/27/18	0.00	1.73	Small Fab-3		NOV 27 2018
120	QC	4 pcs	12/27/18	12/27/18	0.00	0.00	QC5	DAS 6 9-89	NOV 27 2018
130	Packaging	4 pcs	12/27/18	12/27/18	0.00	0.00	Packaging3-2	CC13/ 6 9-89	NOV 27 2018
140	QC21-SA	4 Ea	12/27/18	12/27/18	0.00	0.00	QC21	DAS 6 9-89	NOV 29 2018

Part Op Descriptions: 110 - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES RTV 598 BATCH 21 38958

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5575-1	Deflector, Lower Cable Cutter	4 Ea (1 ea)	90-Start up Operation	5123776
D5575-3	Break Away Tip, Lower Deflector	4 Ea (1 ea)	90-Start up Operation	5123316
MS20470AD4-12	Rivet	8 Ea (2 ea)	90-Start up Operation	FM130297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5575-1	4	4	0
	D5575-3	4	4	0
	MS20470AD4-12	8	430	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____		Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
Date : _____		Use-as-is ☐	Thermoforming ☐			Other ☐	
Step #: _____		Suspec					
Description Work Order Deviation							
Root Cause							
Environment ☐	No Re-verification ☐	Pressure/Force ☐					ed Wrong ☐
Design ☐	Operator ☐	Bending ☐					Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐			Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐			Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐			Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐			Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐			Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐			Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐			Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐			Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐	OTHER : _____					

DART AEROSPACE
Container No: S130492
Part: D5575 - 041
Job No: 186510
Serial No/Batch: S130492
Revision: B
Inspector:
Exp. Date:
Instructions: Various STC's
Date: 11/22/18

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Completed By
d / Supervisor
Verification

Coordinator
approval